led_conversion

Many flashlights can be easily converted to use white LEDs instead of regular incandescent bulbs. The flashlight can quickly be returned to its original bulb and battery configuration later if you wish. Of course this procedure will void the warranty on your flashlight, but the only permanent modification made is increasing the size of the hole in the reflector assembly.

Since I live in a remote area with no streetlights and am a volunteer firefighter, flashlights are very important and are used daily by everyone in the family. I normally use Maglite® flashlights in different sizes for reliability reasons, but have been frustrated with short battery and bulb life. I normally get only 5 hours on 2xAA batteries, and have to change bulbs every 2 sets of batteries or so. Converted white LED MiniMaglites® have become my favorite flashlights! Though the LED conversions are not as bright as normal bulbs, the batteries last over 6 times as long, and I have not replaced an LED bulb yet despite running them at over their maximum current.

Otherpower.com sells super-bright white LEDs that are perfect for flashlight conversions! We offer all the parts you'll need to convert 2xAA MiniMaglites® to both alkaline and NiCad configurations. Check our Products page for availability.

MiniMaglite® LED Conversions



Alkaline N-Cell Flashlights

Alkaline batteries are often the best choice for flashlights, since they retain more power over time than rechargables. And you can expect over 6 times longer battery life when using a white LED bulb! This is

important when a flashlight must sit in your truck for weeks or months without use. In this situation, NiCad or NiMh rechargables would most likely have little power left in them after sitting for months. Alkaline N-cells are inexpensive and usually locally available--try Radio Shack or K-Mart.

To convert a MiniMaglite®:

- Take off the flashlight head and remove the incandescent bulb. Save the bulb for future use if you ever decide to return your flashlight to its original condition.
- Trim the tabs off of the LED leads using nippers. A flat needle file or sandpaper can help smooth the lead.
- Trim the LED leads off to 1/4 inch in length.
- Insert the LED into the bulb socket. If does not light up, reverse the LED and it will. If not, check your batteries and make sure the LED leads are not touching each other.
- Remove the reflector, and using a 1/4 inch drill bit carefully widen the hole for the bulb to 1/4 inch. Our LED bulbs do not need reflectors since they emit light at a set 20° angle, but the reflector assembly is needed in a MiniMaglite® for the switch to function properly.

Now try your flashlight with the original AA batteries. It should light up, but somewhat dimmly. If you run it like this, the batteries will last for weeks of continous on-time. It's not very bright, but it is enough light to find the keyhole or make your way to the bathroom. To run the LED at full brightness you'll need to use 3 N cells.



Next,

- Install the 3 N-cell batteries.
- Install a spacer (containing an internal current-limiting resistor)

You can purchase a spacer from our <u>Products</u> page or make your own. Our prototype used a 3/8 inch length of 1/2 inch diameter wooden dowel (see photos below). We drilled short holes at the ends of the dowel for battery

contacts made of small machine screws. We then drilled an off-center hole all the way through the spacer for the resistor, and wrapped each resistor lead around the contacts.





Since white LEDs require 3.6 volts and the 3 N-cells in series provide 4.5 volts, a current limiting resistor is required. The spacers for sale on our products page contain the resistor. A 15 Ohm resistor limits the current draw to about 30 milliamps when the batteries are new, tapering off as the batteries drain. In my personal flashlite, I used a 10 Ohm resistor which gives about 50 milliamps with new batteries, and noticably brighter light. This is over the current rating for the LED, but I have so far got over 100 hours out of the LED. We are currently testing white LED life at different currents in an effort to produce the most light. We'll probably compromise on a figure that will last at least 1,000 hours (LEDs are rated to last 100,000 hours when run at 30ma or below). One of our test LEDs has been running very brightly for 100 hours at 98 milliamps! When it finally does burn out, I will post the number of hours life on this site.

Rechargable NiCad Flashlights



For a flashlight that gets used daily, rechargable batteries can be a good investment. I use a MiniMaglite® converted with a white LED and NiCads as my every-night flashlight. The batteries are 3 x 400 milliamphour units that are the same length as N-cells. Since NiCads give 1.2 volts versus the 1.5 volts of alkalines, a 5 to 10 Ohm resistor would keep the LED current to around 30 milliamps with fresh batteries. However, LED current was about 60 milliamps (tapering to 17 milliamps when discharged) with **no** resistor, so I elected to use a solid aluminum spacer. Once again, the LED has lasted over 100 hours even in this overcurrent condition, produces much brighter light, and still far surpasses the lifespan of standard incandescent bulbs.

The spacer is made from 1/2 inch diameter aluminum rod, and is covered in heat-shrink tubing to prevent rattling (see photo below). It **must** be inserted after the **last** battery or else it could short to the flashlight

case and interrupt the circuit. A different (slightly longer) spacer is also needed to charge the NiCads in a normal battery charger--they are shorter than regular AA cells. If you order parts and rechargeable batteries for this conversion, be sure to order 3 charging spacers so you can charge all 3 batteries at once in your charger.



Another NiCad Conversion

Here's another flashlight converted with NiCads. In this one, the batteries are very short, allowing the use of a spacer made from a **dead** AA cell with the center post soldered to the case.



1 AAA Cell Flashlight Conversion

This single-AAA cell flashlite was converted using 3 tiny button cells and a dummy battery spacer made from tinfoil and a piece of wooden dowel. The button cells give 4.5 volts in series, and are simply held together with electrical tape. The voltage drops off quickly and the LED runs at near normal current after a couple minutes of on time.



Exploded View



Close up of battery pack and dummy spacer



Big 6-LED Makita® 12 Volt Conversion



This conversion was a quick, easy project. The LED version of this flashlight gives over 100 hours of bright, broad light from a full 12 volt NiMH battery pack. We started with a 6-LED circuit using 2 parallel strings of 3 white LEDs, each string with its own 50 Ohm resistor. I simply used a voltmeter to determine which lamp terminals were positive and negative, and soldered the leads from the LED circuit board to the normal lamp terminals. The LED assembly is held in place on the concave surface of the reflector with dabs of epoxy (see photo below).



Converting Large 3 and 4 Cell Flashlights

Larger flashlights can also be converted. We are currently experimenting with some different versions of this project. These conversions also need a current-limiting resistor in the circuit. Our experiments have shown that a 15 ohm 1/4 watt resistor is about right for this...it gives an LED current of around 30 milliamps when the batteries are fresh. Because of the extra power available from these larger batteries, it is possible to mount 2 or 3 white LEDs at once, increasing light output. We are currently experimenting with this by breaking the glass of a burnt-out bulb and soldering in 3 LEDs. The easiest way to install the resistor is to use a 4-cell flashlite with only 3 cells, plus a dummy spacer that contains the resistor. More on this project soon!

Field-Expedient Flashlight

It was a dark and stormy night. We couldn't find a flashlight anywhere in the house, the kids probably lost all of them in their rooms...and something was on the roof! It sounded big, possibly a mountain lion or a bear. So I dug up an old NiCad computer battery, gave it a 5-minute quick charge at 1000 milliamps, took a spring clamp and clipped 3 LEDs directly to the battery. Let there be light! It was only a packrat, and of course this story is mostly fabrication, but the resulting flashlight was pretty neat (see photo below).



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